

**Indexable insert for turning DCMT 070202, for finish machining, Grade: HBT130****Order data**

Order number	260363 HBT130
GTIN	4062406720025
Item class	22D

Technical description

Tool material	Carbide
Chip breaker	M
Coating	TiCN
Cutting depth a_p	0.1 - 1 mm
Number of changes/inserts	2
Feed f	0.05 - 0.2 mm/rev.
Cutting conditions	slightly interrupted
Cutting speed v_c main application	60 - 220 m/min
Finishing/roughing assignment	Finishing
Corner radius	0.2 mm

ISO code indexable insert	DCMT 070202
Grade	HBT130
Main application	M
Type of product	Indexable insert for turning